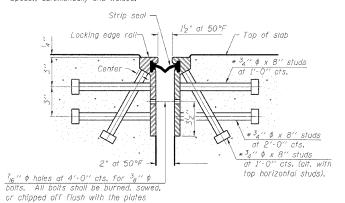
### STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

\* Granular or solid flux filled headed studs conforming to Article 1006.32 of the Std. Specs., automatically end welded.

after forms are removed, typ.



Strip seal-- Top of slab Locking edge rail-2³₄" at 50°F Anchor plate
Place plates at 1'-0" cts.  $\frac{7}{16}$ "  $\phi$  holes at 4'-0" cts. for  $\frac{3}{8}$ "  $\phi$  bolts. All bolts shall be burned, sawed, or chipped off flush with the plates (alt. with top horizontal studs)

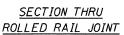
The strip seal shall be made continuous and shall have a minimum thickness of  ${}^{l}_{4}$ ". The configuration of the strip seal shall match the configuration of the Locking Edge Rails. Open or "webbed" strip seal gland configurations are not

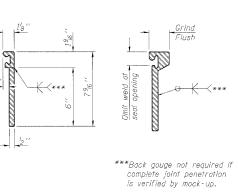
permitted. The gland shall be sized for a maximum rated movement of 4 Inches.
The height and thickness of the Locking Edge Ralls shown are minimum dimensions. The actual configuration of the Locking Edge Ralls and matching strip seal may vary from manufacturer to manufacturer. Flanged edge rails will not be allowed. Locking Edge Rails may be spliced at slope discontinuities and stage construction joints.

The manufacturer's recommended installation methods shall be followed.

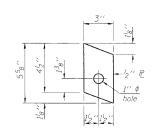
The joint opening and deck dimensions detailed on the superstructure are based on a rolled rail expansion joint. If the Contractor elects to use the welded rail expansion joint, the opening and deck dimensions shall be modified according to the dimensions detailed on this sheet. Required modifications shall be made at no additional cost to the State.

All steel components shall be galvanized after fabrication according to Article 520.03 of the Standard Specifications,





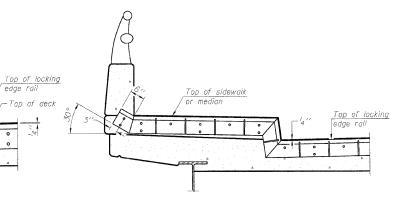
SECTION THRU WELDED RAIL JOINT



ANCHOR P

(for welded rail

AT PARAPET



# AT SIDEWALK OR MEDIAN Shorter plates with a single row of studs

at 12" cts. may be necessary on medians which are shallower than 9". See manufacturer's recommendation.

#### <u>ROLLED</u> EXTRUDED RAIL WELDED RAIL

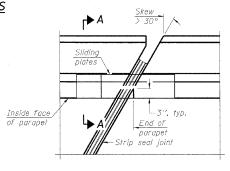
# LOCKING EDGE RAIL SPLICE

The inside of the locking edge

after forms are removed, typ.

rail groove shall be free of weld residue.

## LOCKING EDGE RAILS



PLAN

*\*3*<sub>4</sub>′′ ¢ x 6′′ Studs 3," Plate-3<sub>4</sub>" \$ Countersunk polits at ±12" cts. SECTION B-B

TYPICAL END TREATMENTS

BILL OF MATERIAL reformed Joint Strip Seal Foot 141.5

SECTION A-A

POINT BLOCK DETAILS

DESIGNED CHECKED KWS CHECKED -KWS

EJ-SSJ

alfred benesch & company benesch Engineers - Surveyors - Planners 205 North Michigan Avenue, Suite 2400 Chicago, Illinois 60001 312-665-0450 Job No. 10050

SHE	ΕT	NO.	7			
10	10 SHEETS					

STRUCTURE NO. 022-0102											
	F.A.I. RTE.	SECTION				COUNTY	TOTAL SHEETS	SHEET NO.			
	290355	22(1, 1-1, 2&3)RS-7				DUPAGE	546	296			
					CONTRACT	NO. 60	)G51				
	FED. RO	AD DIST. NO.	ILLINOIS	FED.	AIC	PROJECT					

PREFORMED JOINT STRIP SEAL

CERUCTURE NO OCO 0100

10-1-08